

STANDARD ASSORTMENTS L12

ASSORTMENT FOR THE SIMULTANEOUS CONSTRUCTION OF 2 FIXTURES, ART. NO. 1590.110

Qty.	Description	Art. No.	Qty.	Description	Art. No.
System parts			Standard parts		
2	Base plate	1501.300	2	Grub screw	22540.0421
1	Console	1510.100	2	Grub screw	22540.0422
3	Mounting element	1512.000	2	Grub screw	22540.0423
3	Clamping block	1513.600	2	Screwed rest button, plain	22690.0001
2	Clamping block	1513.700	2	Screwed rest button, spherical	22690.0102
1	Stop angle	1520.400	2	Screwed rest button, plain	22690.0302
1	Stop angle	1520.500	2	Screwed rest button, plain	22690.0304
3	Supporting plate	1547.900	3	Screwed rest button, ribbed	22690.0502
1	V-block	1548.500	1	Self-aligning pad, plain, adjustable	22740.0017
2	Positioning clamping bar	1549.400	8	T-nut	23010.0142
5	Supporting bar	1550.000	2	Stud for T-nut	23040.0624
3	Stop	1551.500	2	Stud for T-nut	23040.0625
3	Stop	1551.700	2	Stud for T-nut	23040.0626
3	Positioning clamping cylinder	1553.500	2	Stud for T-nut	23040.0627
20	Position screw	1555.500	4	Plain washer	23060.0012
100	Screw plug	1557.000	4	Collar nut	23080.0012
1	Nut-adapter	1581.000	4	Extension nut	23090.0012
2	Plain washer	1107.400	2	Clamp	23150.0015
4	Plain washer	1107.600	2	Clamp	23150.0016
8	Plain washer	1107.800	2	Down-hold clamp	23210.0521
2	Plain washer	1107.900	1	Down-thrust clamp	23310.0051
5	Cylindrical stop	1114.500	1	Down-thrust clamp	23310.0054
1	Wrench	1139.400	5	Height adjusting cylinder	23310.0140
2	Supporting plate	1147.900	3	Height adjusting cylinder	23310.0141
1	Adjustable drilling support	1163.000	1	Height adjusting cylinder	23310.0142

The specified ranges are intended as recommendations.
The required parts vary with the workpiece.
The ranges can be modified as necessary