

STANDARD ASSORTMENTS V70

ASSORTMENT FOR THE SIMULTANEOUS CONSTRUCTION OF 2 FIXTURES, ART. NO. 1190.110 (V70) / 1290.110 (V70E-CO)

Qty.	Description	Art. No.	Qty.	Description	Art. No.
System parts			Standard parts		
2	Base plate	1100.700	2	Grub screw	22540.0401
5	Spacer	1107.400	3	Grub screw	22540.0422
5	Spacer	1107.600	1	Grub screw	22540.0423
5	Spacer	1107.700	3	Screwed rest button, plain	22690.0001
5	Spacer	1107.800	3	Screwed rest button, ribbed	22690.0201
5	Spacer	1107.900	3	Screwed rest button, plain	22690.0303
6	Mounting block	1110.100	3	Screwed rest button, ribbed	22690.0503
2	Mounting block	1110.200	3	Self-aligning pad, plain	22730.0020
1	Mounting block	1110.300	3	Self-aligning pad, ribbed	22730.0320
3	Mounting block	1111.100	10	T-nut	23010.0142
1	Mounting block	1111.200	20	T-nut, extended	23020.0140
1	Mounting block	1111.300	2	Stud for T-nut	23040.0602
1	Mounting block	1113.700	5	Stud for T-nut	23040.0623
4	Stop	1114.500	3	Stud for T-nut	23040.0625
2	T-slot centering block	1129.600	4	Conical seat	23050.0212
8	T-clamping block	1131.100	15	Plain washer	23060.0012
4	T-clamping block	1131.200	4	Fixture nut	23070.0012
2	T-clamping block	1131.500	6	Collar nut	23080.0012
2	T-clamping block	1131.600	5	Extension nut	23090.0012
2	T-clamping block	1131.700	2	Clamp	23150.0015
1	Wrench	1132.100	2	Down-hold clamp	23210.0522
1	Butt strap	1139.400	2	Bedding support	23220.0150
2	Clamping head	1147.700	3	Cylindrical stop	23280.0114
1	Support clamping bar	1147.800	6	Height adjusting cylinder	23310.0140
4	Supporting plate	1147.900	4	Height adjusting cylinder	23310.0141
4	Clamp	23180.0213	1	Height adjusting cylinder	23310.0142
4	Down-thrust clamp	23310.0054			
4	Positioning ring	23310.0350			

As required

	Locating pin	1140.300- 1143.700
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The specified ranges are intended as recommendations.
The required parts vary with the workpiece.
The ranges can be modified as necessary