# Toggle Clamps Push-Pull Type • with angle base



## **Product Description**

Due to their favourable power to movement ratio and their easy action the toggle clamps are versatile applicable for a wide rang of uses.

These toggle clamps can be used in the metal working industry when drilling, welding, bending, grinding, testing and fitting as well as in the wood and plastic industry in glueing, drilling, cutting and milling jigs.

The "toggle" principle of the toggle clamp allows a large and quick opening of the clamp. If unclamped the workpieces are completely cleared for unimpeded removal. The large power transmission results maximum clamping force by low hand force. The clamps are self-arresting they remain locked, resisting the force produced when machining components.

The toggle clamps are manufactured from high quality components and are designed for maintenance-free continuous use.

An oil resistant ergonomic 2-component handle, with slip-proof, soft surface and large grip area for high ease of use.

### **Material**

### Clamp

· Steel, zinc-plated by galvanization, passivated

### Rivet

· Stainless steel

### Handle

· plastic

### Clamping screw

· Steel, tempered, zinc-plated by galvanization

### Clamping cap

Rubber, black

### More information

### References

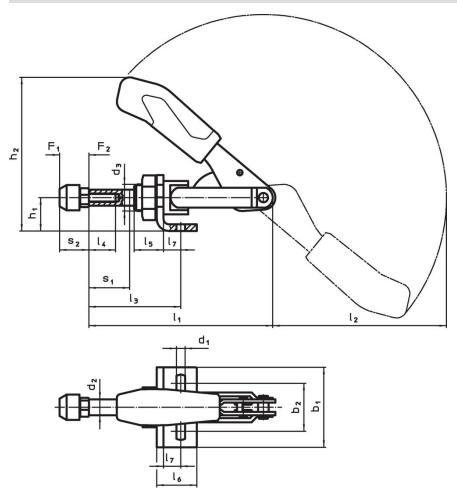
Replacement clamping screws are available as accessories in the online shop.



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# **Drawing**



# Order information

Nomina	Clamping		Dimensions													Stroke	Stroke Holding		Ú		I	Art. No.			
size	screw										S <sub>1</sub>	force													
		d₁	d <sub>2</sub>	d <sub>3</sub>	b <sub>1</sub>	b <sub>2</sub>	h <sub>1</sub>	h <sub>2</sub>	I <sub>1</sub>	l <sub>2</sub>	I <sub>3</sub> min.	I <sub>3</sub> max.	I <sub>4</sub>	I <sub>5</sub>	I <sub>6</sub>	I <sub>7</sub>	<b>s</b> <sub>2</sub> min.	<b>s₂</b> max.		F₁	F <sub>2</sub>	min.	max.		
	[mm]		[mm]						[mm]	[kN]		[°C	;]	[g]											
6	M12 x 50	8.5	16	M24 x 1,5	65	29 – 46	30	129.5	171.5	158	41.5	81.5	50	25	35	15.5	30	50	40	4.5	4.5	-10	80	927	23330.2006

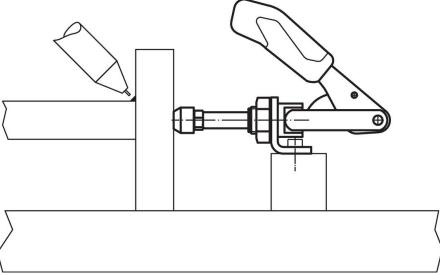
# **Accessories**

	d <sub>2</sub>	Ĭ	Art. No.
	[mm]	[9]	
Clamping screw (spare p	art of toggle clamps push-pull type)		
No Photo available	M12 x 50	73.0	23330.9016

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# **Application example**





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# Compliance

# **RoHS** compliant

Compliant according to Directive 2011/65/EU and Directive 2015/863.

### Does not contain SVHC substances

No SVHC substances with more than 0.1% w/w contained - SVHC list [REACH] as of 27.06.2024.

### **Does not contain Proposition 65 substances**

No Proposition 65 substances included. https://www.P65Warnings.ca.gov/

### **Free from Conflict Minerals**

This product does not contain any substances designated as "conflict minerals" such as tantalum, tin, gold or tungsten from the Democratic Republic of Congo or adjacent countries.



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