# Lateral Plungers • with thread, without seal

22150.0356



## **Product Description**

To be used for positioning and applying pressure, e.g. during painting and sandblasting.

#### **Material**

#### Body

• Steel, zinc-plated by galvanization

• Steel, zinc-plated by galvanization

#### Pin

· Steel, case-hardened, zinc-plated by galvanization

#### **Assembly**

Lateral plungers are installed by screwing in by means of a mounting tool.

Formula for calculating the center distance for the mounting hole:

 $I_0 = z/2 + w + x$ 

I<sub>0</sub> = center distance,

y = workpiece height,

w = workpiece length,

x = coordinate dimension,

s = stroke,

z = stop diameter

Calculation dimension x:

y greater than or equal to  $l_2$  -  $d_2/2$ ,

then  $x = d_2/2 - s$ 

(value x for this case see table)

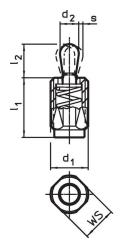
y smaller than  $l_2$  -  $d_2/2$ ,

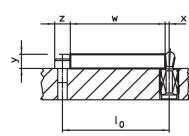
then  $x = d_2/2 - s - [(l_2 - d_2/2 - y) * 0,123]$ 

#### Characteristic

Version heavy spring load = spring from steel, zinc-plated by galvanization

## **Drawing**





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### **Order information**

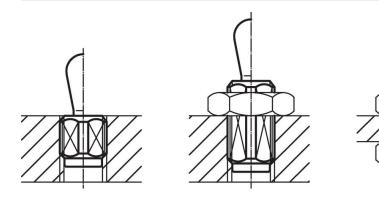
Dimensions					Stroke	ws	<b>x</b> <sup>1)</sup>		I	Art. No.
d <sub>1</sub>	I <sub>1</sub> -2	Spring load F max. <sup>2)</sup>	d <sub>2</sub>	l <sub>2</sub>	S			max.	_	
[mm] Pin: Steel/Heavy spring load		~ [N]		[mm]	[mm]	[mm]	[mm]	[°C]	[9]	
M18 x 1,5	31.5	200	10	16.9	1.6	16	3.4	250	30	22150.0356

<sup>1)</sup> If the workpiece height (y) is less than I2-d2/2, the coordinate dimension (x) must be calculated.

## Accessories

assembly tool	Dimensions d <sub>1</sub> [mm]	[e]	Art. No.
	M18 x 1,5	137	22150.0822

## **Application example**





### **RoHS** compliant

Contains lead - compliant according to exceptions 6a / 6b / 6c.

## Contains SVHC substances >0,1% w/w

Contains lead - SVHC list [REACH] as of 27.06.2024.

## **Contains Proposition 65 substances**



Lead can cause cancer and reproductive harm from exposure https://www.P65Warnings.ca.gov/

## **Free from Conflict Minerals**

This product does not contain any substances designated as "conflict minerals" such as tantalum, tin, gold or tungsten from the Democratic Republic of Congo or adjacent countries.



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<sup>2)</sup> statistical average value