# Lateral Plungers ⋅ with plastic spring and pin

22150.0224



# **Product Description**

To be used for positioning and applying pressure, e.g. during painting and sandblasting.

## Material

## Spring

plastic

## Pin

· Stainless steel

## **Assembly**

It is recommended to moisten the body.

Installation by pressing in.

Formula for calculating the center distance for

the mounting hole:

 $I_0 = z/2 + w + x$ 

 $I_0$  = center distance,

y = workpiece height,

w = workpiece length,

x = coordinate dimension,

s = stroke,

z = stop diameter

Calculation dimension x:

y greater than or equal to  $l_2$  -  $d_2/2$ ,

then  $x = d_2/2 - s$ 

(value x for this case see table)

or

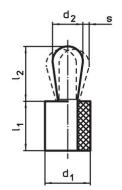
y smaller than  $l_2$  -  $d_2/2$ ,

then  $x = d_2/2 - s - [(l_2 - d_2/2 - y) * 0,123]$ 

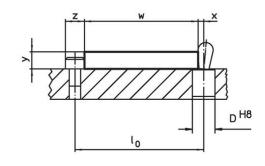
## Characteristic

Version heavy spring load = green spring

# **Drawing**







## **Order information**

Dimensi d <sub>1</sub>	ons d <sub>2</sub>	Spring load F max. 1)	<b>Dim</b> I₁ -1	ensions   I <sub>2</sub> ±0.5	Stroke s	Location hole D H8	x <sup>2)</sup>	max.	ă	Art. No.		
[mm]		[N]	[	mm]	[mm]	[mm]	[mm]	[°C]	[g]			
Pin: Stainless steel/pin from stainless steel, heavy spring load												
10	6	60	9	10.3	0.5	9.9	1.9	100	2.9	22150.0224		

<sup>1)</sup> statistical average value

Erwin Halder KG

www.halder.com Page 1 of 2
Published on: 10.8.2024

<sup>\*</sup>some sizes (see chart) have a deviating pin shape

<sup>&</sup>lt;sup>2)</sup> If the workpiece height (y) is less than I2-d2/2, the coordinate dimension (x) must be calculated.

# Accessories

assembly tool	Dimensions d <sub>1</sub> [mm]	[e]	Art. No.
	10	46	22150.0842

# Compliance

# **RoHS** compliant

Compliant according to Directive 2011/65/EU and Directive 2015/863.

## **Does not contain SVHC substances**

No SVHC substances with more than 0.1% w/w contained - SVHC list [REACH] as of 27.06.2024.

## Does not contain Proposition 65 substances

No Proposition 65 substances included. https://www.P65Warnings.ca.gov/

## **Free from Conflict Minerals**

This product does not contain any substances designated as "conflict minerals" such as tantalum, tin, gold or tungsten from the Democratic Republic of Congo or adjacent countries.



www.halder.com Page 2 of 2
Published on: 10.8.2024