

STANDARD ASSORTMENTS L12

ASSORTMENT FOR THE SIMULTANEOUS CONSTRUCTION OF 5 FIXTURES, ART. NO. 1590.140

Qty.	Description	Art. No.	Qty.	Description	Art. No.
System parts			Standard parts		
3	Base plate	1501.300	5	Grub screw	22540.0421
2	Base plate	1501.500	5	Grub screw	22540.0422
2	Clamping angle	1505.200	5	Grub screw	22540.0423
6	Console	1510.100	3	Screwed rest button, plain	22690.0001
2	Console	1510.200	3	Screwed rest button, plain	22690.0002
8	Mounting element	1512.000	3	Screwed rest button, spherical	22690.0101
6	Clamping block	1513.600	3	Screwed rest button, spherical	22690.0102
6	Clamping block	1513.700	3	Screwed rest button, ribbed	22690.0201
3	Clamping head	1514.700	3	Screwed rest button, ribbed	22690.0202
3	Stop angle	1520.400	3	Screwed rest button, plain	22690.0302
3	Stop angle	1520.500	3	Screwed rest button, plain	22690.0303
5	Clamping block	1533.000	2	Screwed rest button, spherical	22690.0402
3	Clamping block	1533.200	3	Screwed rest button, spherical	22690.0404
6	Supporting plate	1547.900	3	Screwed rest button, ribbed	22690.0502
2	V-block	1548.100	3	Screwed rest button, ribbed	22690.0504
2	V-block	1548.500	2	Ball-ended thrust screw	22700.0624
2	V-Block element right	1548.700	2	Ball-ended thrust screw	22700.0626
2	V-Block element left	1548.800	3	Self-aligning pad, plain,	22730.0020
3	Positioning clamping bar	1549.200	2	Self-aligning pad, plain, adjustable	22740.0017
3	Positioning clamping bar	1549.400	15	T-nut	23010.0142
12	Supporting bar	1550.000	5	Stud for T-nut	23040.0624
6	Stop	1551.500	5	Stud for T-nut	23040.0625
6	Stop	1551.700	5	Stud for T-nut	23040.0626
6	Positioning clamping cylinder	1553.500	5	Stud for T-nut	23040.0627
30	Position screw	1555.500	3	Stud for T-nut	23040.0664
300	Screw plug	1557.000	3	Stud for T-nut	23040.0665
4	Nut-adapter	1580.000	3	Stud for T-nut	23040.0666
4	Nut-adapter	1581.000	6	Conical seat	23050.0212
5	Plain washer	1107.400	4	Conical seat	23050.0216
10	Plain washer	1107.600	25	Plain washer	23060.0012
20	Plain washer	1107.800	10	Plain washer	23060.0016
10	Plain washer	1107.900	6	Fixture nut	23070.0012
1	Slotted clamping angle	1112.100	4	Fixture nut	23070.0016
1	Slotted clamping angle	1112.400	10	Collar nut	23080.0012
10	Cylindrical stop	1114.500	10	Collar nut	23080.0016
2	T-slot centering block	1129.600	6	Extension nut	23090.0012
1	Wrench	1139.400	4	Extension nut	23090.0016
1	Locating pin	1140.700	4	Clamp	23150.0015
1	Locating pin	1140.800	4	Clamp	23150.0016
2	Intermediate plate	1147.700	2	Clamp	23150.0019
2	Support clamping bar	1147.800	2	Clamp	23150.0020
5	Supporting plate	1147.900	3	Clamp with nose	23180.0213
1	Adjustable drilling support	1163.000	2	Down-hold clamp	23210.0521
1	Adjustable drilling support	1163.100	2	Down-hold clamp	23210.0522
			2	Bedding support	23220.0150
			2	Down-thrust clamp	23310.0051
			1	Down-thrust clamp	23310.0054
			1	Down-thrust clamp	23310.0057
			16	Height adjusting cylinder	23310.0140
			8	Height adjusting cylinder	23310.0141
			6	Height adjusting cylinder	23310.0142

The specified ranges are intended as recommendations.
The required parts vary with the workpiece.
The ranges can be modified as necessary