

## STANDARD ASSORTMENTS V40

## ASSORTMENT FOR THE SIMULTANEOUS CONSTRUCTION OF 5 FIXTURES, ART. NO. 1090.140

Qty.	Description	Art. No.	Qty	Description	Art. No.
<b>System parts</b>			<b>Standard parts</b>		
2	Base plate	1000.400	3	Grub screw	22540.0381
5	Spacer	1007.400	3	Grub screw	22540.0382
5	Spacer	1007.600	3	Screwed rest button, plain	22690.0021
5	Spacer	1007.700	3	Screwed rest button, plain	22690.0321
5	Spacer	1007.800	3	Self-aligning pad, plain	22730.0013
5	Spacer	1007.900	3	Self-aligning pad, ribbed	22730.0313
6	Mounting block	1010.100	5	Stud for T-nuts	23040.0582
2	Mounting block	1010.200	3	Stud for T-nuts	23040.0583
1	Mounting block	1010.300	3	Stud for T-nuts	23040.0584
3	Mounting block	1011.100	2	Conical seat	23050.0208
1	Mounting block	1011.200	5	Plain washer	23060.0008
1	Mounting block	1011.300	5	Fixture nut	23070.0008
1	Clamping bar	1013.600	2	Collar nut	23080.0008
3	Stop	1014.500	5	Extension nut	23090.0008
4	T-slot centering block	1029.600	2	Clamp	23150.0009
10	T-nuts	1030.100	3	Clamp with nose	23180.0209
15	T-nuts	1030.300	2	Down-hold clamp	23210.0502
8	T-clamping block	1031.100	1	Bedding support	23220.0085
3	T-clamping block	1031.200	4	Height adjusting cylinder	23310.0125
4	T-clamping block	1031.300	2	Height adjusting cylinder	23310.0126
1	Wrench	1032.100	2	Height adjusting cylinder	23310.0127
2	Intermediate plate	1047.700			
1	Support clamping bar	1047.800			
3	Supporting plate	1047.900			

## ASSORTMENT FOR THE SIMULTANEOUS CONSTRUCTION OF 3 FIXTURES, ART. NO. 1090.120

Qty	Description	Art. No.	Qty	Description	Art. No.
<b>System parts</b>			<b>Standard parts</b>		
2	Base plate	1000.400	5	Grub screw	22540.0381
1	Base plate	1000.500	5	Grub screw	22540.0382
5	Spacer	1007.400	4	Screwed rest button, plain	22690.0021
5	Spacer	1007.600	3	Screwed rest button, spherical	22690.0121
5	Spacer	1007.700	3	Screwed rest button, ribbed	22690.0221
20	Spacer	1007.800	4	Screwed rest button, plain	22690.0321
5	Spacer	1007.900	3	Screwed rest button, spherical	22690.0421
8	Mounting block	1010.100	3	Screwed rest button, spherical	22690.0423
4	Mounting block	1010.200	3	Screwed rest button, ribbed	22690.0521
2	Mounting block	1010.300	4	Self-aligning pad, plain	22730.0013
6	Mounting block	1011.100	3	Self-aligning pad, ribbed	22730.0313
4	Mounting block	1011.200	5	Stud for T-nut	23040.0582
2	Mounting block	1011.300	5	Stud for T-nut	23040.0583
1	Slotted clamping angle	1012.100	3	Stud for T-nut	23040.0584
1	Clamping bar	1013.600	3	Conical seat	23050.0208
1	Clamping bar	1013.700	10	Plain washer	23060.0008
6	Stop	1014.500	5	Fixture nut	23070.0008
1	Thrust angle	1020.300	3	Collar nut	23080.0008
1	Thrust angle	1021.600	5	Extension nut	23090.0008
1	Thrust angle	1021.700	2	Clamp	23150.0009
5	T-slot centering block	1029.600	3	Clamp with nose	23180.0209
20	T-nut	1030.100	2	Down-hold clamp	23210.0501
37	T-nut	1030.300	2	Down-hold clamp	23210.0502
15	T-clamping block	1031.100	2	Bedding support	23220.0085
5	T-clamping block	1031.200	2	Down-thrust clamp	23310.0025
5	T-clamping block	1031.300	6	Height adjusting cylinder	23310.0125
1	Wrench	1032.100	4	Height adjusting cylinder	23310.0126
2	Intermediate plate	1047.700	2	Height adjusting cylinder	23310.0127
2	Support clamping bar	1047.800			
6	Supporting plate	1047.900			

The specified ranges are intended as recommendations.  
The required parts vary with the workpiece.  
The ranges can be modified as necessary