# **Seating Pins** • partially DIN 6321 (old standard) EH 22630.



# **Product Description**

Seating pins according to DIN 6321 (old standard) can be used as supports for workpieces but also as stops and feet. The bearing surface has no centre.

#### **Material**

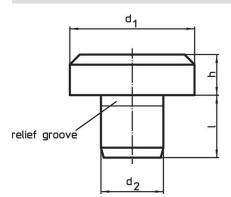
· Tool steel, hardened, ground

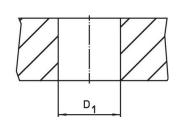
#### More information

#### Further products

· Seating Pins, DIN 6321

Drawing





# Order information

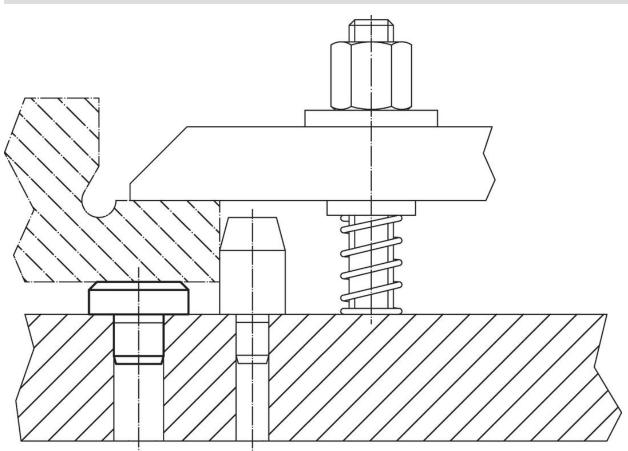
	Dimens	ions		Location hole		Art. No.
d₁	h	d <sub>2</sub>	I I	D <sub>1</sub>	-	
	h9	n6		H7		
	[mm	j	'	[mm]	[9]	
DIN 6321, old	standard					
6	5.0	4	6.0	4	1.8	22630.0001
10	8.0	6	8.0	6	6.2	22630.0002
16	5.0	8	10.0	8	11.0	22630.0003
16	13.0	8	10.0	8	24.0	22630.0004
25	8.0	12	14.0	12	41.0	22630.0005
25	20.0	12	14.0	12	88.0	22630.0006
40	13.0	20	20.0	20	171.0	22630.0007
40	32.0	20	20.0	20	358.0	22630.0008
intermediate s	izes					
6	2.5	4	6.5	4	1.2	22630.0110
6	4.5	4	8.5	4	1.9	22630.0112
8	4.0	5	8.0	5	3.1	22630.0116
8	7.0	5	8.0	5	4.2	22630.0118
10	4.5	6	8.5	6	4.4	22630.0120
12	6.0	6	10.0	6	7.6	22630.0124
12	10.0	6	10.0	6	11.0	22630.0126
20	6.0	10	12.0	10	21.0	22630.0130
20	12.0	10	12.0	10	36.0	22630.0132
25	30.0	12	14.0	12	124.0	22630.0135

# Machine and Fixture Elements

Locating / Seating Elements

	Dimensi	ions	Location hole	<b>I</b>	Art. No.	
d <sub>1</sub>	h	d <sub>2</sub>	1	D <sub>1</sub>	-	
	h9	n6		H7		
	[mm	]	[mm]	[g]		
30	25.0	16	20.0	16	164.0	22630.0137
30	40.0	16	20.0	16	248.0	22630.0140
30	50.0	16	20.0	16	305.0	22630.0144
30	65.0	16	20.0	16	385.0	22630.0148
30	80.0	20	20.0	20	485.0	22630.0152
30	100.0	20	20.0	20	594.0	22630.0156

# **Application example**



# Compliance

# **RoHS compliant**

Compliant according to Directive 2011/65/EU and Directive 2015/863.

## Does not contain SVHC substances

No SVHC substances with more than 0.1% w/w contained - SVHC list [REACH] as of 27.06.2024.

#### Does not contain Proposition 65 substances No Proposition 65 substances included. https://www.P65Warnings.ca.gov/

#### Free from Conflict Minerals

This product does not contain any substances designated as "conflict minerals" such as tantalum, tin, gold or tungsten from the Democratic Republic of Congo or adjacent countries.