# Lateral Plungers • smooth, without seal, with female thread



# **Product Description**

To be used for positioning and applying pressure, e.g. during painting and sandblasting.

#### **Material**

#### Body

Aluminium Al

#### Threaded washer

· Steel, blackened

### Spring

- Stainless steel
- · Steel, blackened
- · Steel, zinc-plated by galvanization

#### **Assembly**

Formula for calculating the center distance for the mounting hole:

 $I_0 = z/2 + w + x$ 

 $I_0$  = center distance,

y = workpiece height,

w = workpiece length,

x = stroke

z = stop diameter

Calculation dimension x for workpieces:

 $x = d_2/2 - s$ 

Installation by pressing in.

#### Characteristic

Version light spring load = spring from stainless steel

Version standard spring load = spring from steel, blackened

Version heavy spring load = spring from steel, zinc-plated by galvanization

#### More information

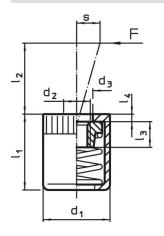
#### **Notes**

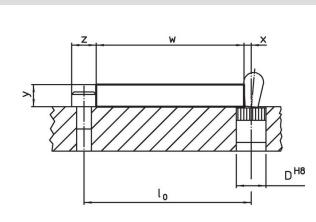
Individual set screws can be screwed in the plate with threaded hole.

#### **Further products**

· Eccentric Mounting Bushings, for lateral plungers, smooth

# **Drawing**





#### **Order information**

Dimensions		Spring load			Stroke	Location	<u>N</u>	I	Art. No.			
d <sub>1</sub>	d <sub>2</sub>	F max. <sup>1)</sup>	d <sub>3</sub>	-1	l <sub>2</sub>	l <sub>3</sub>	I <sub>4</sub>	s	hole D H8	max.	-	
[mn	n]	[N]			[mm]	ı		[mm]	[mm]	[°C]	[g]	
Light spring load												
10	M4	20	6.3	11	6.7	4.5	1.2	0.8	10	250	1.8	22150.1020
10	M4	40	6.3	11	10.7	4.5	1.2	1.0	10	250	1.9	22150.1025
16	М6	100	10.2	18	16.7	7.5	1.7	1.6	16	250	9.4	22150.1040

<sup>1)</sup> statistical average value

Erwin Halder KG www.halder.com Page 1 of 2 Published on: 20.4.2024

Dimensions		Spring load			Stroke	Location		I	Art. No.			
d <sub>1</sub>	d <sub>2</sub>	F	$d_3$	I <sub>1</sub>	l <sub>2</sub>	l <sub>3</sub>	I <sub>4</sub>	s	hole	max.	_	
		max. 1)		-1					D			
		~							H8			
[mn	[mm] [N]				[mm]			[mm]	[mm]	[°C]	[g]	
Standard spring load												
10	M4	50	6.3	11	6.7	4.5	1.2	0.8	10	250	2.1	22150.1021
10	M4	75	6.3	11	10.7	4.5	1.2	1.0	10	250	2.1	22150.1026
16	М6	150	10.2	18	16.7	7.5	1.7	1.6	16	250	9.4	22150.1041
Heavy spring load												
10	M4	100	6.3	11	6.7	4.5	1.2	0.8	10	250	2.3	22150.1022
10	M4	100	6.3	11	10.7	4.5	1.2	1.0	10	250	2.5	22150.1027
16	M6	200	10.2	18	16.7	7.5	1.7	1.6	16	250	9.3	22150.1042

<sup>1)</sup> statistical average value

# Accessories

	Dimensions d <sub>1</sub> [mm]	[9]	Art. No.
assembly tool			
A second	10	49	22150.0831
· · · · · · · · · · · · · · · · · · ·	16	105	22150.0833

# Compliance

For detailed compliance information please select the desired article number.

www.halder.com Page 2 of 2
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