

Five-Sided Machining

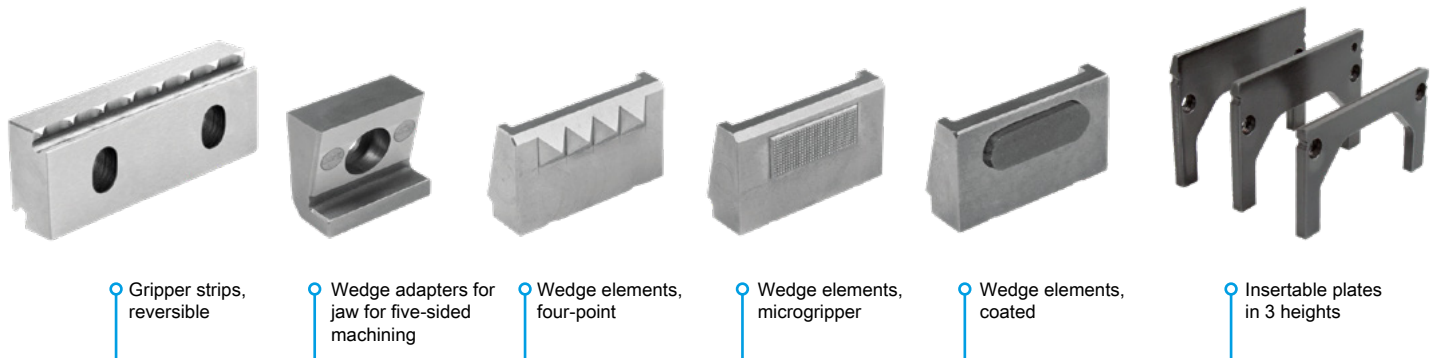
EH 1704.

MULTI-VICE FIVE-SIDED MACHINING VERSION MS 125-S/M/L

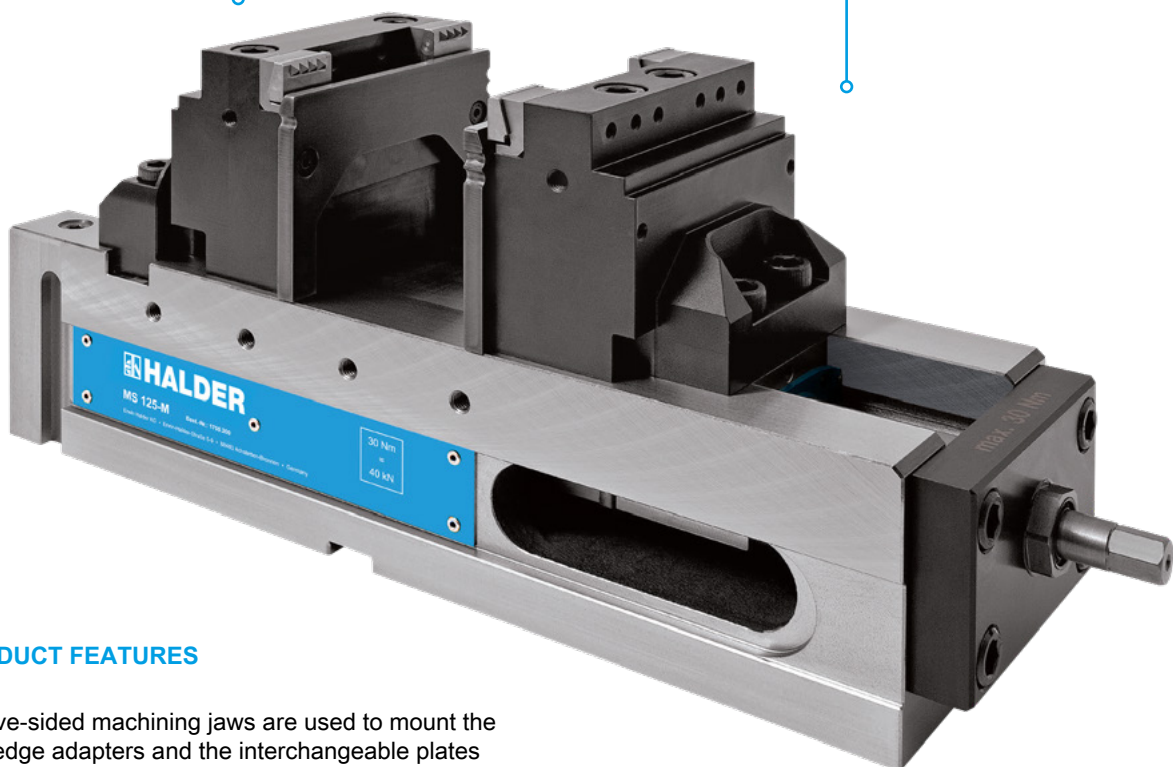
FIVE-SIDED MACHINING PLUS PULL-DOWN

The five-sided machining jaws with pull-down can clamp workpieces up to a height of 90 mm onto the guideway of the MS 125. The insertable plates are pressed onto the guideway using the pull-down effect, thus establishing an accurate parallel workpiece position.

This largely avoids any vibration of the workpiece during machining. Accessibility with short tools is a particular advantage of the five-sided machining jaws. You will find products for five-sided machining on the following pages.



- Gripper strips, reversible
- Wedge adapters for jaw for five-sided machining
- Wedge elements, four-point
- Wedge elements, microgripper
- Wedge elements, coated
- Insertable plates in 3 heights



PRODUCT FEATURES

- Five-sided machining jaws are used to mount the wedge adapters and the interchangeable plates
- Wedge adapters can be bolted in various positions on the grid plate
- The various wedge elements can be quickly changed on the wedge adapters
- Suitable for five-sided machining with short tools
- Accuracy through pull-down
- Stability through form-locking
- Clamping in the neutral filament can be optimised using the three support heights of the interchangeable plates

You will find details and your contact persons under:



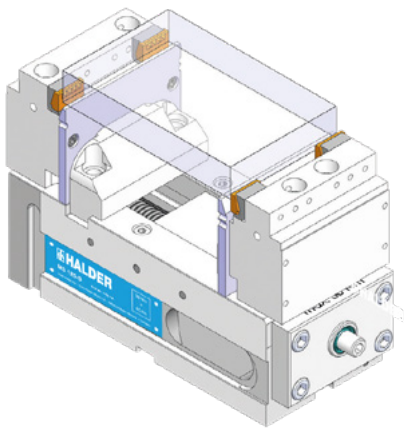
[www.halder.com/
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CLAMPING WIDTHS FIVE-SIDED MACHINING

90-MM JAW FOR FIVE-SIDED MACHINING WITH PULL-DOWN



MS 125 - jaw for five-sided machining with pull-down		
Dimensions	Square workpiece	
	min.	max.
MS 125-S	18	180
MS 125-M	18	300
MS 125-L	18	430



CLAMPING IN THE NEUTRAL AXIS

